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Drawer Assembly Instructions:

1. Lay out drawer pieces in position for assembling – two long side boards, two short end boards (with cutouts for pulling out), and one (unfinished) center support for each drawer. The boards should be laid out with cut grooves facing up.
2. Screw in all connector bolts, using a Phillips-head screwdriver. One connector bolt will go in center of each side board. Do not force connector beyond point at which end of pre-drilled hole is reached. Connector bolts will also go into pre-drilled holes at top and lower edge of each end board. The same for each end board. You will insert a total of 10 connector bolts. The king size long drawer will have 12 connector bolts.
3. Using the attached dowels, insert one end of the center support board into the center section of side board where you have put the connector bolt. The larger holes will be facing down if the side board is turned on its side, and the grooves will be at the bottom of the drawer to hold the floor of the drawer. Place a cam connector in the large hole on the side of the center support and tighten, again using a Philips –head screwdriver. To secure the cam against the protruding connector bolt, you will need to make only a partial rotation of the cam.
4. Place the second side board on top of the center support lining up the two dowels and connector bolt (The center support is sticking up so you must hold the side board above it and push it down on top of the center support after lining the dowels and the connector bolt against the opposing predrilled holes). NOTE: King Drawer long:
5. Stand up the two side boards that are now connected. (it should look like an 'H')
6. Slide the floorboard into the grooves closest to the bottom edge of the board, with the cut out corners at the outer end of the drawer.
7. Place the end board on top lining up the two existing dowels in the side board ends and the connector bolt in the end board. Be sure to position the floor board squarely into the groove.
8. Place the cam connector in the large hole on the inside of the side board and tighten it onto the connector bolt you just pushed down into the hole on the end of the board.
9. Complete steps 6 thru 8 at the other end to complete the drawer all except the casters.
10. Lay drawer down on the floor and place a caster block into each of the corners cut out from the floorboard, making sure wheels are pointing in the direction of the length of the drawer (so that it will roll forward or backward) and also making sure that the tongue of the caser block slides into the cut out grooves at the assembled corner of the drawer frame. When the wheels are in place, secure each of the blocks with two woodscrews that are included. Note: no holes are predrilled in the drawer for the screws (only in the caster block); be sure to tighten them securely, again using the Philips head screwdriver. Repeat for each drawer.

Congratulations! Your drawer is ready for installation!

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