

BOOKCASE HEADBOARD ASSEMBLY AND ATTACHMENT INSTRUCTIONS

PARTS:

Picture #1. All pieces of bookcase headboard



Picture # 2. Closeup of Hardware pieces plus example of type of Screwdriver (not included)



INSTRUCTIONS:

Step 1. B1 and B2 Boards will have one metal dowel at the foot in center hole position as shown in Picture #3.



Step 2. Screw the metal dowel into the center hole of B1 board and B2 board until the threads are just below the surface (threads are now not showing) **Caution!:: Do not use force to screw it in further! See Picture #4**



Step 3. Attach B3 board to B1 board so that the large hole is facing out as shown in Picture #5 so the edge is flush with edge of B1 board.



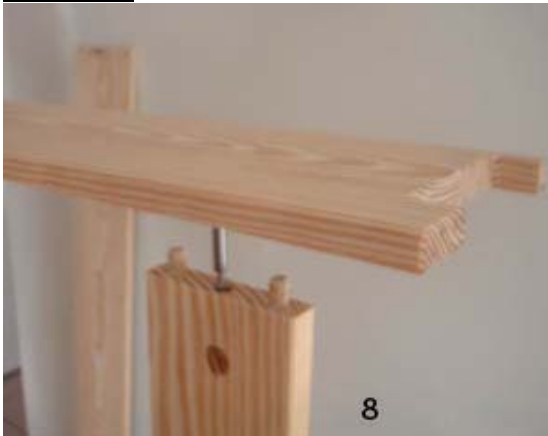
Step 4. Attach B4 board to B1 board with back facing out so the edge is flush with edge of B1 board as shown in Picture #6



Step 5. Attach board B5 to B1 board so that top front (labeled) is on the same side as B1 front.(labeled) as shown in Picture #7



Step 6. Now you have 3 boards attached to B1 board as shown in [Picture #7](#) - You are now ready to attach B2 board by laying it on top of the 3 attached boards lining up the metal dowel and wooden dowels then tapping them into place as shown in [Picture #8](#) and [Picture #9](#).



Now that the two outer boards are in position you are ready to position the locking nut inside the large holes that are at each end of board B3 as shown in [Picture #10](#).

NOTICE: The arrow on the locking nut indicates the direction in which you should turn it. It is to be turned $\frac{1}{2}$ turn. A larger flat head screw driver can be used for this. This locks the boards securely in place. You can now stand the headboard upright.



You are now ready to assemble the shelves and top of the headboard.

Step 7. Connect shelf B8 to divider B6 and connect shelf B9 to divider B7 as shown in Picture #11

Then attach shelves B8 and B9 to the sides using the wooden dowels –lining them up to the correct holes on each side and matching the front tags to the front of the B5 Shelf board. The shelves will be slightly recessed from the front edge as shown in Picture #12 .



Picture #13 shows how the assembled headboard should look at this point. If it does, you are ready to continue.



Step 8. You are now ready to put the top on the bookcase headboard. Take board B10 and attach the metal dowels at each end. following Screw the metal dowel into the hole until the threads are just below the surface (threads are now not showing) **Caution!!: Do not use force to screw it in further!**. Then place B10 on top lining up the different dowels (metal and wooden) to the appropriate holes including the divider wooden dowels. **Now take the backboard and slip it into place.** All must match up and then you can tap down the board.

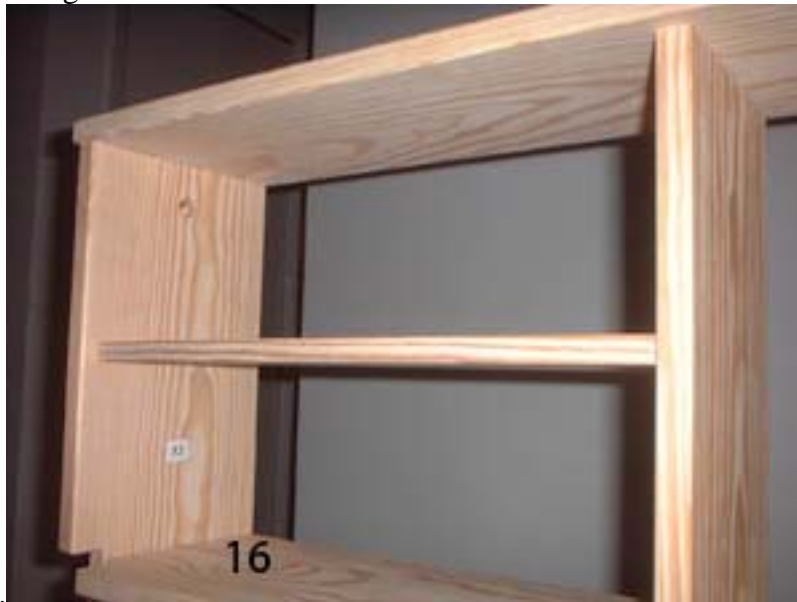
Notice Picture #14.



Picture #15 shows how the bed will look at this point.



Step 9. To secure the top you are now ready to put the locking screws into the large holes on the outer top of boards B1 and B2 as shown in Picture #16. **NOTICE:** The arrow on the locking nut indicates the direction in which you should turn it. It is to be turned $\frac{1}{2}$ turn. A larger flat head screw driver can be used for this. This locks the boards securely in place



You are now ready to attach the headboard to the bed.

Step 10. Put the remaining 4 metal dowels in the holes provided on the back of the headboard legs (upper and lower on each leg back). Screw the metal dowels into the holes until the threads are just below the surface (threads are now not showing)

Caution!: Do not use force to screw it in further! See [Pictures #17, #18](#)



Step 11. Attach the bookcase headboard to the bed by first lining up all four of the metal dowels carefully to each hole in the Book Case Headboard before trying to pushing them into the holes. **CAUTION:** You must be careful that they are in alignment so they are not broken by forcing them when they are not lined up correctly. When they are correctly aligned you can push the two pieces together. (this might take two people to keep them aligned while getting them started into the holes.) See [picture #20](#)



Step 12. After the 4 metal dowels are secured in the proper holes you must place the 4 locking screws in the appropriate holes on the inside of B1 board and B2 board (two on each side upper and lower) Notice the lower hole in one board in [Picture #21](#) .



Step 13.

You have successfully completed the assembly of the bookcase headboard.

